

Garant

Indexable insert for turning ZCMX 10T308, for "4 in 1" turning and boring tools, Grade: HBZ025

**Order data**

Order number	268434 HBZ025
GTIN	4062406286958
Item class	21K

Description**Version:**

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Technical description

Cutting conditions	continuous
ISO code indexable insert	ZCMX 10T308
Tool material	Carbide
Main application	P
Number of changes/inserts	2
Cutting speed v_c main application	90 - 210 m/min
Cutting depth a_p	0.4 - 2 mm
Coating	PVD

Corner radius	0.8 mm
Grade	HBZ025
Feed rate f when drilling	0.03 - 0.12 mm
Feed rate f when turning	0.1 - 0.3 mm
suitable for tool dia. D_c	20 mm
Type of product	Indexable insert for turning